## TECHNICAL DATA SHEET (TDS)

SD-PRE-08-01



Karun Petrochemical Company

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# KARUNATE<sup>™</sup> KLM100B(L)

# Liquefied Methylene diphenyl Di-Isocyanate (LMDI) Modified MDI

Property	Specification	Analytical Method
Appearance	Clear liquid	Visual
NCO (Wt. %)	28-30	ASTM D5155-14 Method A
Acidity as HCl ( Wt.%)	Max. 0.01	ASTM 5629-11
Viscosity at 25(°C) (mPa.s)	Max. 100	ASTM D4889-15
Specific Gravity at 25(°C)	1.18-1.20	ASTM D4659-14
lsocyanate Equivalent Weight (gr/eq)	140-150	ASTM D5155-14 Method A
Hydrolysable chlorine Wt.%	0.05	ASTM D4663-15

⇒The current manufacturing technology of most isocyanates is based on the phosgenation of primary amines.

## Application areas

KLMIOOB(L) is commonly used to manufacture:

- $\checkmark$  Shoe soles used to produce prepolymers for shoe soles
- Adhesive used to produce laminated adhesives in packaging industry
- ✓ Medical used to produce orthopedic band
- Elastomers used to produce films, linings, abrasive wheels and other mechanical items that require abrasion and solvent resistance
- Urethane sealants used in construction applications
- $\checkmark$  Cast elastomers for production of articles such as roller blade wheels
- Flexible foams used to produce prepolymers for fabrication of bedding, furniture, automotive seating, flexible packaging and carpet underlay; this is the largest market application for MDI

## Handling and storage conditions

Use only with adequate ventilation. Do not eat, drink, or smoke in working area. Never use welding/cutting torch near storage containers, even if empty, because even residual product can ignite explosively. Product must be stored at 20°C to 40°C.

Storage stability: The best time is 6 month since the date of production.

## Packing details

In 220 lit (225 kg Net.) new steel drum, each 4 drums strapped on a wooden pallet.

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